

Amendments to the Abstract

Please delete the present abstract (pp. 27-28 of original specification), and substitute therefor the following:

A brazing method for achieving a mechanical and electrical connection between a first metallic piece of an electro-technical device and a second metallic piece of the electro-technical device, wherein the second piece is orthogonal to the first piece, is disclosed. The method comprises connecting the first piece and the second piece with a connecting agent by locally heating the second piece with a predetermined amount of energy for a first duration of time to only melt the connecting agent. In a preferred embodiment, the first piece, the second piece, and the connecting agent comprise aluminum.